

Date: Monday, 3/26/2007 3:19:10 PM
User: Kim Johnston

Process Sheet

SP 1.7

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 31470		
Estimate Number	: 10535		
P.O. Number	: N/A	Part Number	: D3446043
This Issue	: 3/26/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3446 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25599	Drawing Revision	: B
		Material	: N/A
Written By	:	Due Date	: 4/30/2007
Checked & Approved By	: <u>4/07/03/27</u>	Qty:	50
Comment	: Est. A 05.09.01 New issue KJ/JLM	Um:	Each
	: Est Rev:B As per Rev B 06-03-10 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3425C207/03/27

Fabricate as per Dwg D3446

P/N: 11-6500B0B00031F-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

(101)

2.0	116500B0B00031F01SSP	Harness Assembly
-----	----------------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 101.0000 Each(s)
Harness Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C207/04/24 50

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C207/05/02 50
as per

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C207/05/02 50
as per

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PD Date: 01/05/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/26/2007 3:19:10 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 31470

Part Number: D3446043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

KT 07/05/02

Job Completion



W/O 0502

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

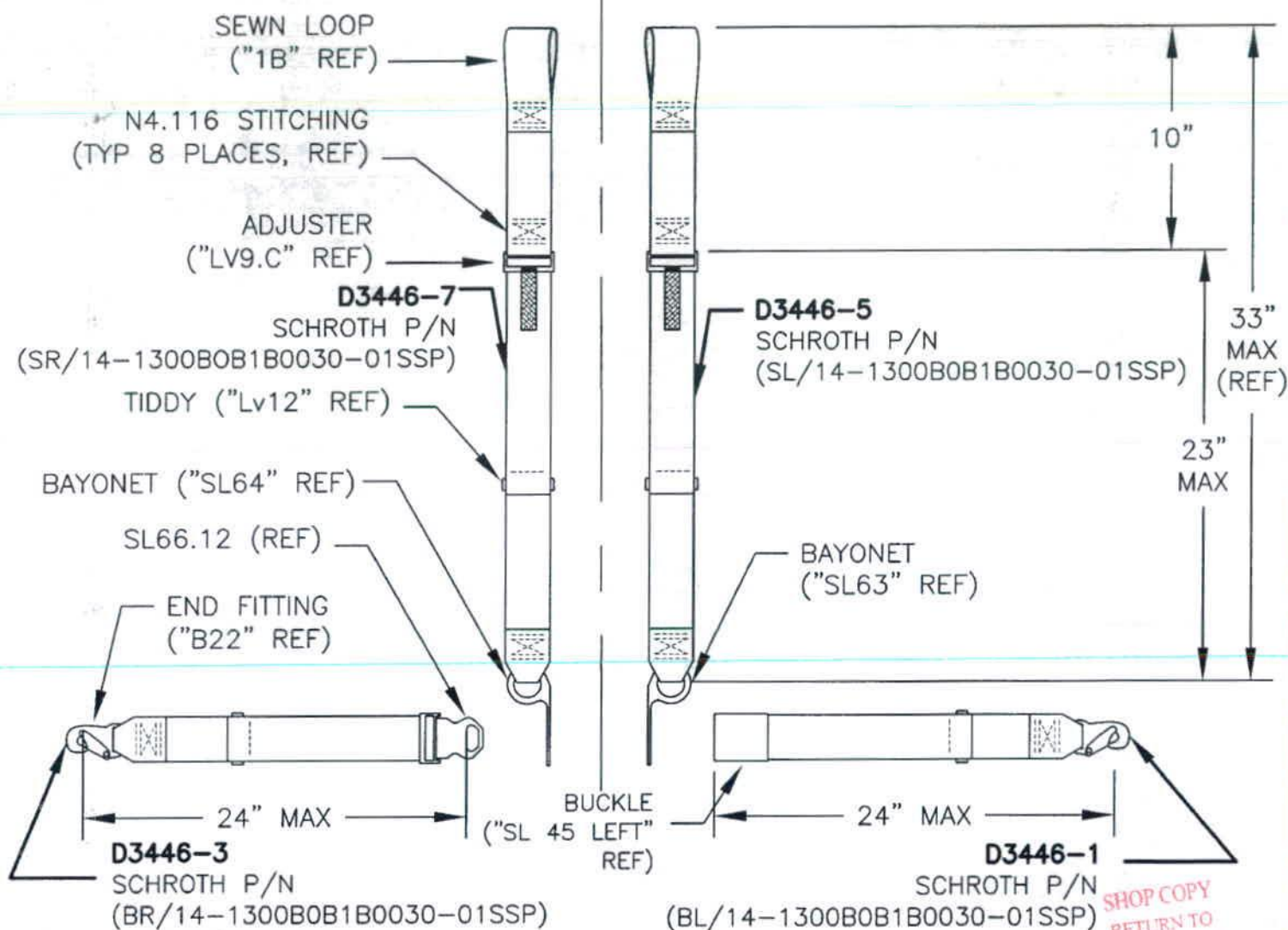
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3446	REV. B SHEET 1 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

RELEASED
06.01.16
per ECN 742

SPECIFICATION CONTROL DRAWING



D3446-041 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114.
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:
"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
P/N: 14-1300B0B1B0030-01SSP

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WITHOUT NOTICE
WORK ORDER
NO. 31470

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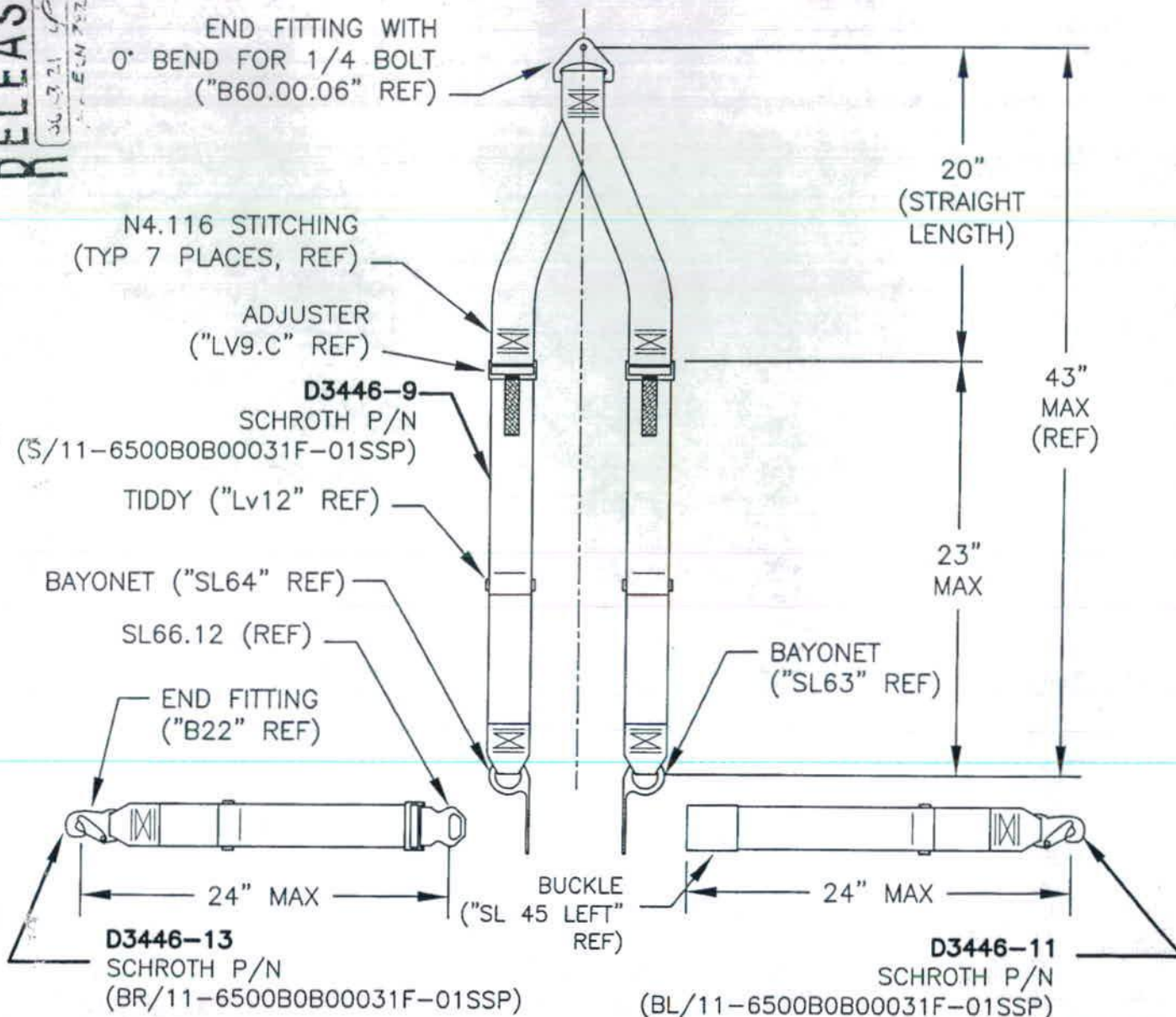
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DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED
36 3 21 08
36 3 21 08

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 11-6500B0B00031F-01SSP

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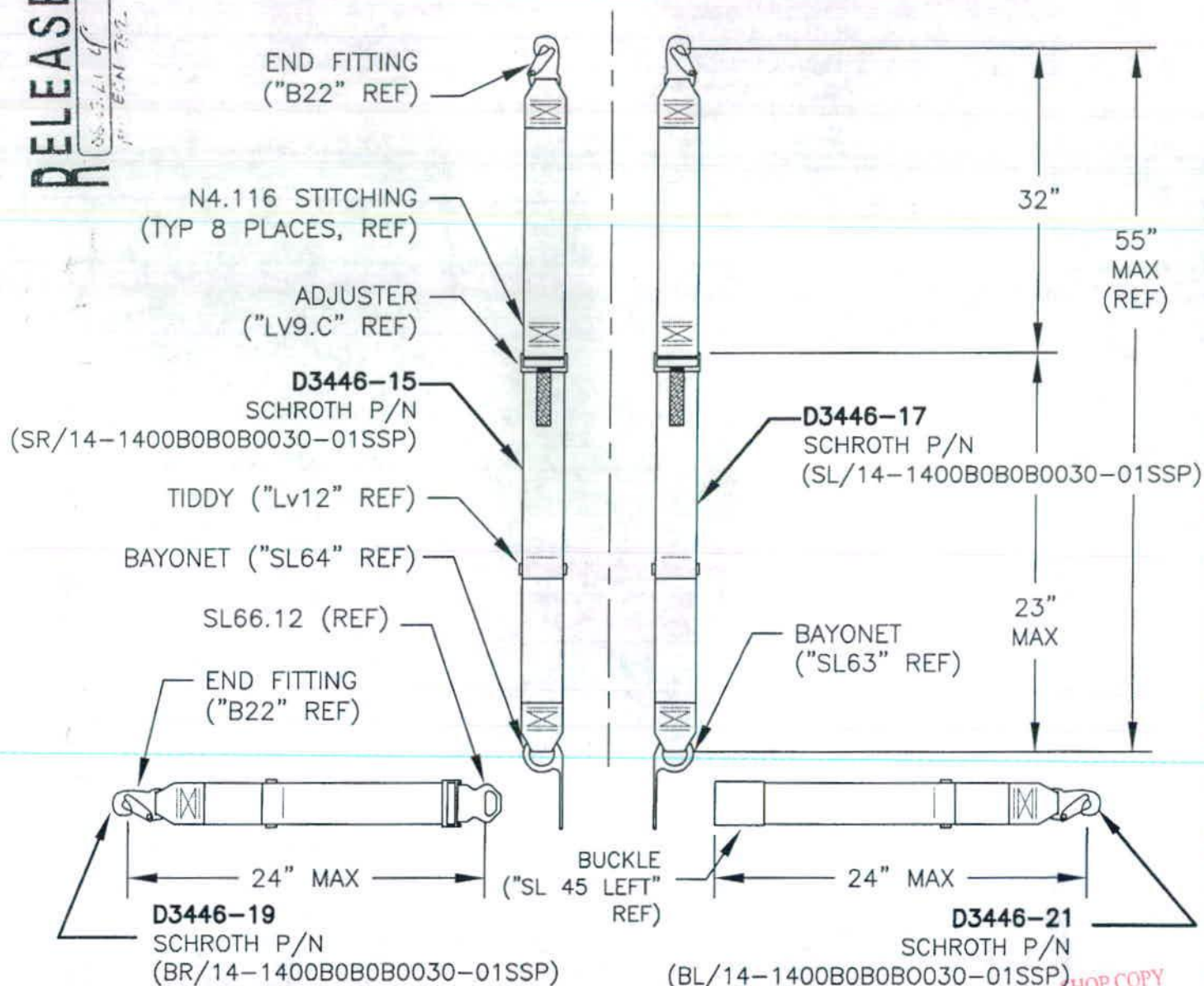
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED
06.13.11 CP
15.01.16 EN 757

SPECIFICATION CONTROL DRAWING



D3446-045 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1400B0B0B0030-01SSP

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Packing Slip

4134

SCHROTH
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

4/23/2007

Phone: 613-632-3336 Fax: 613-632-4443

Order-
Line

Description

Qty

DAR07005-2 11-6500B0B00031F-01SSP restraint,4-
pt,dart,rh/lh,snap-
on,reels,601black

50 ea ✓

Dart Aerospace Ltd, 613-632-3336 P/N:

D3446-043

Aircraft SN:

Plating P.O.:

Webbing: 601 Black

SSPG PO 1008092

DO NOT KIT--- PARTS & WEBBING (PRE-CUT)


TO BE DELIVERED FROM SSPG

PO: PO00003425

Notes: DAR07005-2

Ship Via: Fed-Ex 3 ExSave

FOB:

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR07005-2	
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 th St. Unit 8-A. Pompano Beach FL, 33069						5. Work Order/Contract/Invoice Number: DAR07005-2	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, rh/lh, snap-on, reels, 601 black	11-6500B0B00031F-01SSP	N/A	50	Date Mfg.: 04/07	NEW	
13. Remarks: EXPORT TO CANADA END							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): 4/23/2007		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.							
Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.							
Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	11-6500B0B00031F-01SSP	Quantity:	50
Serial Number:	04/07		
Part Description:	restraint, 4-pt, dart, rh/lh, snap-on, reels, 601 black		
P.O./W.O. #	DAR07005-2		
Vendor/Shop:	Shop & Sew		
Inspector:	Binger	Approval	SSPC QC 004
Date:	4/23/07		

Form FQA 2000-3 Rev IR 11/00



